



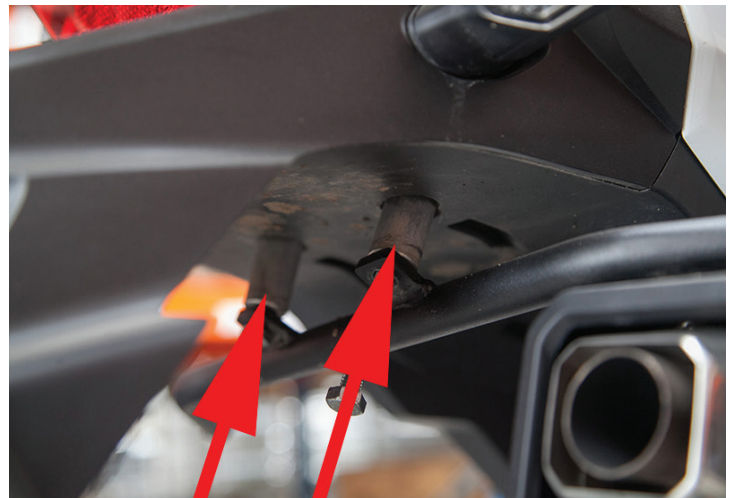
Installation Instructions >> Pannier Racks >> Africa Twin 1000



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1. Remove front and rear seats. Rear seat's removal requires 10mm socket and ratchet.

2. Cut out the template provided on page #5. Place it on the underside of rear fender, mark and drill using 20mm diameter drill bit. Insert the provided 40mm long aluminum spacers and push through the 8x80mm bolts with the upper cross brace jammed inbetween.



3. Insert the washers and thread both M8 locking nuts on the top side of the fender where the passenger seat's been removed. Leave them loose.



4. Mount both provided brackets using the factory bolts.



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5. Both brackets have been installed now. Leave it fairly loose. It will make installing the panniers easier.



6. Remove both passenger foot pegs.



7. Mount the left side pannier. Secure the top end using 6x20mm hex head bolt, washer and locking nuts. Leave it loose.



8. Using an 8x40mm Allen bolt, washer and locking nut tie the top left side of the pannier rack into the pre-mounted bracket. Leave it loose.



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9. Line up the pannier rack's foot peg mounting hole and mount the left side foot peg back. Make sure to use the 11mm (left side) and the 7mm tall (right side) aluminum spacers. Re-insert the factory bolts. Thread them in but leave them loose.



10. Repeat step #7 and #8 on the right side.



11. Repeat step #9 on the right side.



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12. Install the rear cross brace.



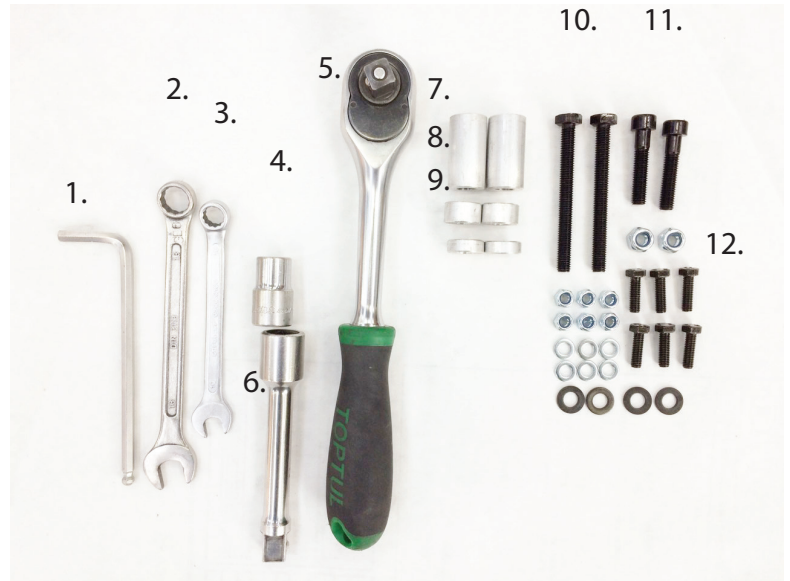
13. After lining up the mounting holes, go ahead and insert the 6x20mm hex head bolts and secure them using the provided washers and locking nuts.



Hardware List and Recommended Tools

14. Finally tighten all the bolts and nuts. Make sure to double-check all the bolts and nuts once again after a test ride.

1. 6mm Allen key
2. 13mm wrench
3. 10mm wrench
4. 13mm socket
5. Ratchet
6. Ratchet extension
7. 2x 40mm tall aluminum spacer
8. 2x 11mm tall aluminum spacer
9. 2x 7mm tall aluminum spacer
10. 2x 8x80mm hex head bolt+washers
11. 2x 8x40mm Allen bolt+washers+locking nuts
12. 6x 6x20mm hex head bolt+washers+locking nuts
13. Drill
14. 20mm diameter drill bit



Drilling template

